



Top Speed
PRO1 Performance

INFINITI M37 SEDAN 11-13 EXHAUST SYSTEM

STAINLESS STEEL TIG WELD 102MM BEVEL EDGE TIPS 60MM PIPING

INSTRUCTION SHEET



FOR DEMONSTRATION PURPOSES ONLY

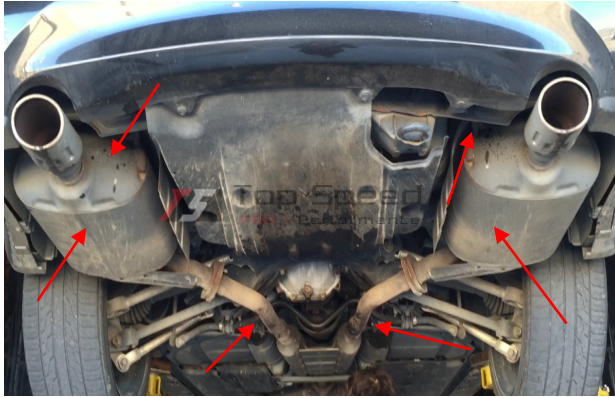
DISCLAIMER: Please read the instructions before installation very carefully. Ensure all necessary components are available. Top Speed shall hold no liability for any violation against local vehicle regulations or laws. Parts should only be installed by experienced automotive mechanics who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and/or loss of vehicle control and may potentially damage the product. Any parts modified and/or damaged will void the product from warranty. Replace any loose or worn parts before beginning. Always use appropriate safety devices to support the weight of the vehicle while servicing any components and avoid any uneven road surfaces. Install at your own risk. **Detailed Installation procedures vary heavily from vehicle to vehicle. This installation sheet should only be viewed as a general installation instruction.** Top Speed is not responsible for damages for any reason in reliance of site information. Apply at your own risk. Professional installation is always highly recommended.

Note: All Top Speed Pro 1 products are used for racing cars, vehicles operating on non-normal road conditions and also vehicles for demonstration purposes. Top Speed Pro 1 will hold no liability for the ban of this product due to local regulations or laws. Purchasers shall bear full liability for component installation. Top Speed Pro 1 also will not hold liability for any damage or death caused directly or indirectly from this product nor any installation error, including errors due to inadvertence.

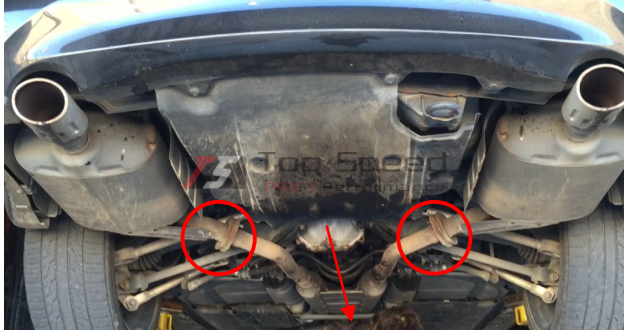
For Dual Exhaust System: If you tighten the nuts & bolts on the exhaust on one side and move on to the other side, the exhaust on the left and right will not line up evenly and will be off in position. Please tighten the nuts & bolts in rotation. Right → Left → Right → Left and adjust the position of exhaust and exhaust hangers before tightening both side exhaust nuts & bolts. For best results have a helper to stand behind the rear of your car to visually direct you to perfect installation.



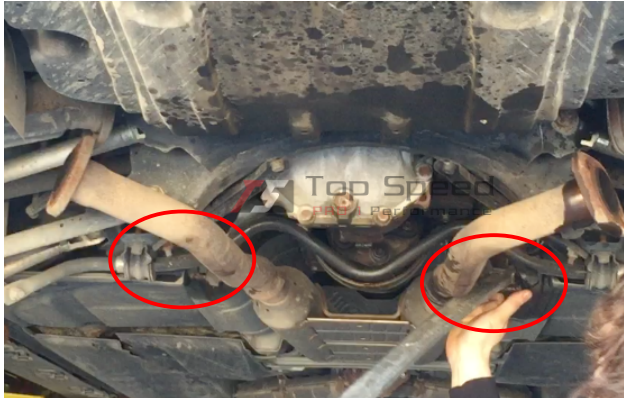
1. Spray WD-40 on 6 hangers that are holding the stock exhaust.



2. Remove 2 bolts between the mid-pipe & y-pipe, and 4 bolts between the muffler and mid-pipe. (2 bolts on each side) Use PB Blaster to break up the rust, if needed to loosen bolts.



3. Disconnect the 2 hangers (one on each side) from the mid-pipe. After, pull and remove the mid-pipe out.



4. Locate the passenger muffler, disconnect the 2 hangers, starting from the side hanger then the hanger closer to the rear. Then, pull and remove muffler out.
5. Repeat step 4 for the driver side.

6. After the mid-pipe and mufflers have been removed, install the Top Speed mid-pipe, connect it to the hangers, add the new gasket between mid-pipe & y-pipe, and hand tighten the bolts. (Do not tighten! Leave everything hand tight until the end when every thing is aligned.)



7. Attach the Top Speed Mufflers to the 2 hangers on the driver and passenger side.



8. Locate the secondary pipe with the Top Speed Tag, this goes on the passenger side between the muffler and mid-pipe. Add gasket and hand tighten bolts on.



9. Repeat step 8 for the driver side. This secondary pipe does not have a Top Speed Tag.

10. Once everything is on, check placement and make sure nothing is hitting before you tighten the bolts down. **Note:** Some places to check
 - Next to the secondary pipes and the sub-frame. Make sure there is space all around the pipes.
 - Heat Shield: If it's in the way just push/bend enough to clear a little space.
 - The bar below the mid-pipe sometimes gets bent from driving, just bend it to clear a little space so it's not laying on top of the bar.
11. Snug down the bolts that are connected to the mid-pipe. (Sometimes the flanges won't be evenly centered when there needs to be some adjusting and that is okay)
12. Adjust the mufflers how you like by pushing one side up or down and snug down the bolts.
 - Make sure the flanges that are connected to the secondary pipe and the muffler are loose enough to adjust.
 - It's helpful to have a friend hold the muffler in the position you like and start tightening down the bolts.
 - Note: when you're underneath the car things look different then they do on the ground. Once you look at it, at a common angle it will look fine.



13. After you have tightened all the bolts down, check for rattles.
14. Turn the car on and check for any leaks. Be careful as it can get hot if left on for too long.